

FAST FACTS

SunCoke's Jewell Cokemaking Operations

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| OPERATING SINCE | 1960 |
| EMPLOYEES | 88 |
| OVENS | 142 |
| PRIMARY CUSTOMER | ArcelorMittal USA – Cleveland Blast Furnaces #5 and #6 |
| LOCATION | 1034 Dismal River Road Oakwood, VA 24631 |
| PHONE | (276) 935-8810 |
| COKE PRODUCTION CAPACITY (annual) | 720,000 short tons |
| SAFETY | Recipient of the Max Eward Safety Award from the American Coke and Coal Chemicals Institute (ACCCI) in 1991, 1993, 1995, 1996, 2009, 2010, 2012 and 2014. The Jewell team has worked more than 2 million hours since its last lost-time injury in 2004. |
| ABOUT THE COMPANY | SunCoke is the largest independent U.S. producer of coke, currently supplying approximately 4.2 million tons to some of the nation's leading integrated steelmakers. We have U.S. cokemaking facilities in Virginia, Indiana, Ohio and Illinois, and international operations in Vitoria, Brazil, and Odisha, India. |
| WHAT IS COKE? | Coke is a key ingredient in the production of steel. It's made by heating metallurgical coal in large-scale, specially-designed ovens to more than 2,000 degrees Fahrenheit, which leaves behind a carbon-rich product called coke. The coke is shipped to a steel mill where it's mixed with iron ore and other elements, like limestone, and heated again in a blast furnace as part of the steel-making process. |
| JEWELL'S HISTORY | The Jewell facility was SunCoke's first cokemaking operation, which opened in 1960 and has gradually grown. In 1969, Jewell produced 450,000 short tons per year and by the late 1970s the output increased to 530,000 short tons. Since then, the Jewell Coke facility has increased cokemaking capacity to more than 700,000 tons annually and implemented advanced technologies and processes to improve performance, efficiency and safety. |
| IN THE COMMUNITY | As stewards of the communities where we live, work and play, we participate in projects, partnerships and initiatives to improve our quality of life. In the Southwest Virginia area, some of the organizations we support include: <ul style="list-style-type: none">• American Red Cross• Buchanan County volunteer fire departments and emergency responders• Feeding America – Southwest Virginia• Jewell Scholarship Fund• Southwest Virginia Community College |