

SAFETY DATA SHEET

Acid Soluble Oil



Section 1. Identification

Product name : Acid Soluble Oil
Synonyms : ASO (Caustic neutralized)

Relevant identified uses of the substance or mixture and uses advised against

Product use : Not available.

Manufacturer : HollyFrontier Refining & Marketing LLC
2828 North Harwood
Suite 1300
Dallas, Texas 75201
USA
Customer Service: (888) 286-8836

Emergency telephone number : CHEMTREC® (800) 424-9300
CCN 201319

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 4
ASPIRATION HAZARD - Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Combustible liquid.
May be fatal if swallowed and enters airways.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Keep away from flames and hot surfaces. - No smoking.

Response : IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting.

Storage : Store in a well-ventilated place. Keep cool.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Substance

CAS number/other identifiers

CAS number : Not available.

Product code : Not available.

Ingredient name	%	CAS number
Petroleum hydrocarbon intermediate process stream	99.99	-
Hydrogen fluoride	0.9	7664-39-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs. Continue to rinse for at least 15 minutes.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : May be fatal if swallowed and enters airways.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : nausea or vomiting

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of medical responders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Combustible liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon oxides (CO, CO₂)
hydrofluoric acid
Fluorine.
Aldehyde.
Ketone.

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, waterways, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not swallow. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits		
Hydrogen fluoride	OSHA PEL Z2 (United States, 2/2013). TWA: 3 ppm 8 hours. OSHA PEL (United States, 2/2013). TWA: 2.5 mg/m ³ , (as F) 8 hours.	ACGIH TLV (United States, 3/2015). Absorbed through skin. TWA: 0.5 ppm, (as F) 8 hours. C: 2 ppm, (as F)	NIOSH REL (United States, 10/2013). TWA: 3 ppm, (as F) 10 hours. TWA: 2.5 mg/m ³ , (as F) 10 hours. CEIL: 6 ppm, (as F) 15 minutes. CEIL: 5 mg/m ³ , (as F) 15 minutes.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Dark.
Odor	: Pungent.
Odor threshold	: Not available.
pH	: Not available.
Melting point	: Not available.
Boiling point	: 98.889 to 110°C (210 to 230°F)
Flash point	: Closed cup: 80°C (176°F) [Pensky-Martens.]
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: >1 [Air = 1]
Specific gravity	: 0.96
Solubility	: Not available.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Not available.
Molecular weight	: Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.

Incompatible materials : Reactive or incompatible with the following materials: strong oxidizers and strong alkalis. May corrode glass. Store in an appropriate container. Attacks many metals producing extremely flammable hydrogen gas which can form explosive mixtures with air.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Acid Soluble Oil	LD50 Oral	Rat	>5000 mg/kg (similar material)	-
Hydrogen fluoride	LC50 Inhalation Gas.	Rat	1276 ppm	1 hours
	LC50 Inhalation Gas.	Rat	638 ppm	4 hours
	LC50 Inhalation Vapor	Rat	1100 mg/m ³	60 minutes

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Acid Soluble Oil	Skin - Mild irritant	Rabbit	-	-	-
Hydrogen fluoride	Skin - Severe irritant	Rat	-	3 minutes 50 Percent	-

Sensitization

Product/ingredient name	Route of exposure	Species	Result
Acid Soluble Oil	skin	Guinea pig	Not sensitizing

Carcinogenicity

Product/ingredient name	OSHA	IARC	NTP
Hydrogen fluoride	-	3	-

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Hydrogen fluoride	Category 1	Not determined	blood system, bones and teeth

Aspiration hazard

Name	Result
Acid Soluble Oil	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Mobility in soil






Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	NA1993	UN1993	UN1993	UN1993	UN1993	UN1993
UN proper shipping name	Combustible liquid, n.o.s. (Petroleum hydrocarbon intermediate process stream) RQ (Hydrogen fluoride)	FLAMMABLE LIQUID, N.O.S. (Petroleum hydrocarbon intermediate process stream)	LIQUIDO INFLAMABLE, N.E.P. (Petroleum hydrocarbon intermediate process stream)	FLAMMABLE LIQUID, N.O.S. (Petroleum hydrocarbon intermediate process stream)	FLAMMABLE LIQUID, N.O.S. (Petroleum hydrocarbon intermediate process stream)	Flammable liquid, n.o.s. (Petroleum hydrocarbon intermediate process stream)
Transport hazard class(es)	Combustible liquid.	3 	3 	3 	3 	3 
Packing group	III	III	III	III	III	III
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional information	<p>Non-bulk packages (less than or equal to 119 gal) of combustible liquids are not regulated as hazardous materials in package sizes less than the product reportable quantity.</p> <p>Reportable quantity 11111.1 lbs / 5044.4 kg [1388.1 gal / 5254.6 L] Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.</p> <p>Limited quantity Yes.</p>	<p>Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3).</p> <p>Explosive Limit and Limited Quantity Index 5</p> <p>Passenger Carrying Road or Rail Index 60</p> <p>Special provisions 16, 150</p>	<p>Special provisions 223, 274</p>	<p>Hazard identification number 30</p> <p>Limited quantity 5 L</p> <p>Special provisions 274, 601, 640E</p> <p>Tunnel code (D/E)</p>	<p>Emergency schedules (EmS) F-E, _S-E_</p> <p>Special provisions 223, 274, 955</p>	<p>Passenger and Cargo Aircraft Quantity limitation: 60 L Packaging instructions: 355</p> <p>Cargo Aircraft Only Quantity limitation: 220 L Packaging instructions: 366</p> <p>Limited Quantities - Passenger Aircraft Quantity limitation: 10 L Packaging instructions: Y344</p> <p>Special provisions A3</p>

	<p><u>Packaging instruction</u> Passenger aircraft Quantity limitation: 60 L</p> <p>Cargo aircraft Quantity limitation: 220 L</p> <p><u>Special provisions</u> IB3, T4, TP1</p>					
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Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations : **Commerce control list precursor:** Hydrogen fluoride
United States inventory (TSCA 8b): All components are listed or exempted.
Clean Water Act (CWA) 311: Hydrogen fluoride

Clean Air Act Section 112 : Listed
(b) Hazardous Air Pollutants (HAPs)

SARA 302/304

Composition/information on ingredients

Name	%	EHS	SARA 302 TPQ		SARA 304 RQ	
			(lbs)	(gallons)	(lbs)	(gallons)
Hydrogen fluoride	0.9	Yes.	100	-	100	-

SARA 304 RQ : 11111.1 lbs / 5044.4 kg [1388.1 gal / 5254.6 L]

SARA 311/312

Classification : Fire hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Acid Soluble Oil	100	Yes.	No.	No.	No.	No.
Hydrogen fluoride	0.9	No.	Yes.	No.	Yes.	Yes.

State regulations

Massachusetts : None of the components are listed.

New York : None of the components are listed.

New Jersey : None of the components are listed.

Pennsylvania : None of the components are listed.

California Prop. 65

None of the components are listed.

Canada inventory : Not determined.

International regulations

International lists :

- Australia inventory (AICS):** Not determined.
- China inventory (IECSC):** Not determined.
- Japan inventory (ENCS):** Not determined.
- Japan inventory (ISHL):** Not determined.
- Korea inventory:** Not determined.
- Malaysia Inventory (EHS Register):** Not determined.
- New Zealand Inventory of Chemicals (NZIoC):** Not determined.
- Philippines inventory (PICCS):** Not determined.
- Taiwan Chemical Substances Inventory (TCSI):** Not determined.
- Turkey inventory:** Not determined.

Section 16. Other information

National Fire Protection Association (U.S.A.)



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Date of issue/Date of revision : 02/29/2016

Date of previous issue : No previous validation

Version : 1

Key to abbreviations :

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- UN = United Nations

▣ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named manufacturer, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.