SAFETY DATA SHEET

Petroleum Coke

Section 1. Identification

Product name: Petroleum Coke
Product code: Not available.
Chemical name: Coke (petroleum)
Synonyms: Coke; Anode Grade Coke; Petroleum Grade Fuel Coke

Relevant identified uses of the substance or mixture and uses advised against

Product use: Industrial
Area of application: Industrial applications.

Manufacturer: HollyFrontier Refining & Marketing LLC
2828 North Harwood
Suite 1300
Dallas, Texas 75201
USA
Customer Service: (888) 286-8836

Emergency telephone number: CHEMTREC® (800) 424-9300
CCN 201319

Section 2. Hazards identification

OSHA/HCS status: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture: Not classified.

GHS label elements
Signal word: No signal word.
Hazard statements: No known significant effects or critical hazards.

Precautionary statements
Prevention: Not applicable.
Response: Not applicable.
Storage: Not applicable.
Disposal: Not applicable.
Hazards not otherwise classified: None known.

Section 3. Composition/information on ingredients

Substance/mixture: Substance

CAS number/other identifiers

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Other names</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coke (petroleum)</td>
<td></td>
<td>100</td>
<td>64741-79-3</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

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Date of previous issue: 06/11/2014
Version: 2
Occupational exposure limits, if available, are listed in Section 8.

### Section 4. First aid measures

#### Description of necessary first aid measures

**Eye contact**: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

**Inhalation**: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

**Skin contact**: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

**Ingestion**: Do not induce vomiting unless directed to do so by medical personnel. Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

#### Most important symptoms/effects, acute and delayed

**Potential acute health effects**

- **Eye contact**: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.
- **Inhalation**: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
- **Skin contact**: No known significant effects or critical hazards.
- **Ingestion**: No known significant effects or critical hazards.

**Over-exposure signs/symptoms**

- **Eye contact**: irritation; redness
- **Inhalation**: respiratory tract irritation; coughing
- **Skin contact**: No specific data.
- **Ingestion**: No specific data.

**Indication of immediate medical attention and special treatment needed, if necessary**

- **Notes to physician**: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- **Specific treatments**: No specific treatment.
- **Protection of medical responders**: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

### Section 5. Fire-fighting measures

**Extinguishing media**

- **Suitable extinguishing media**: Use an extinguishing agent suitable for the surrounding fire.
- **Unsuitable extinguishing media**: Do not use water jet.

**Specific hazards arising from the chemical**

- **Hazardous thermal decomposition products**: No specific data.

**Special protective actions for fire-fighters**

- **Special protective equipment for fire-fighters**: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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**Version**: 2
Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing dust. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill: Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill: Move containers from spill area. Approach release from upwind. Prevent entry into sewers, waterways, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8). Avoid breathing dust.

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coke (petroleum)</td>
<td>None.</td>
</tr>
</tbody>
</table>

Appropriate engineering controls: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures
Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced, use dust goggles.

Skin protection

Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state: Solid. [Powder.]

Color: Black.

Odor: Petroleum.

Odor threshold: Not available.

pH: Not available.

Melting point: Not available.

Boiling point: Not available.

Flash point: Not available.

Evaporation rate: Not available.

Flammability (solid, gas): Not available.

Lower and upper explosive (flammable) limits: Not available.

Vapor pressure: Not available.

Vapor density: Not available.

Specific gravity: 2.1

Density: Not available.

Solubility: Insoluble in the following materials: cold water and hot water.

Partition coefficient: n-octanol/water: >6

Auto-ignition temperature: Not available.

Decomposition temperature: Not available.

Viscosity: Not available.

Flow time (ISO 2431): Not available.
## Section 10. Stability and reactivity

<table>
<thead>
<tr>
<th>Reactivity</th>
<th>No specific test data related to reactivity available for this product or its ingredients.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical stability</td>
<td>The product is stable.</td>
</tr>
<tr>
<td>Possibility of hazardous reactions</td>
<td>Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerization will not occur.</td>
</tr>
<tr>
<td>Conditions to avoid</td>
<td>No specific data.</td>
</tr>
<tr>
<td>Incompatible materials</td>
<td>Reactive or incompatible with the following materials: oxidizing materials.</td>
</tr>
<tr>
<td>Hazardous decomposition products</td>
<td>Under normal conditions of storage and use, hazardous decomposition products should not be produced.</td>
</tr>
</tbody>
</table>

## Section 11. Toxicological information

### Information on toxicological effects

**Acute toxicity**

Not available.

**Conclusion/Summary**

Based on CONCAWE assessment of petroleum coke. Low acute toxicity.

**Irritation/Corrosion**

Not available.

**Conclusion/Summary**

Based on CONCAWE assessment of petroleum coke. Non-irritating to the skin.

**Skin**

Based on CONCAWE assessment of petroleum coke. Non-irritating to the skin.

**Eyes**

Based on CONCAWE assessment of petroleum coke. Non-irritating to the eyes.

**Sensitization**

**Conclusion/Summary**

Based on CONCAWE assessment of petroleum coke. Not sensitizing.

**Skin**

Based on CONCAWE assessment of petroleum coke. Not sensitizing.

**Respiratory**

Based on CONCAWE assessment of petroleum coke. Not sensitizing.

**Mutagenicity**

**Conclusion/Summary**

Based on CONCAWE assessment of petroleum coke. No mutagenic effect.

**Carcinogenicity**

**Conclusion/Summary**

Based on CONCAWE assessment of petroleum coke. No carcinogenic effect.

**Reproductive toxicity**

**Conclusion/Summary**

Based on CONCAWE assessment of petroleum coke. Not considered to be toxic to the reproductive system.

**Teratogenicity**

**Conclusion/Summary**

Based on CONCAWE assessment of petroleum coke. No teratogenic effect.

**Specific target organ toxicity (single exposure)**

Not available.

**Specific target organ toxicity (repeated exposure)**

Not available.

**Aspiration hazard**

Not available.

**Information on the likely routes of exposure**

Not available.

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

[5/8]
Potential immediate effects: Not available.
Potential delayed effects: Not available.

**Long term exposure**

Potential immediate effects: Not available.
Potential delayed effects: Not available.

**Potential chronic health effects**

**Conclusion/Summary**: Based on CONCAWE assessment of petroleum coke. Specific target organ toxicity unknown.

**General**: Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.

**Carcinogenicity**: No known significant effects or critical hazards.

**Mutagenicity**: No known significant effects or critical hazards.

**Teratogenicity**: No known significant effects or critical hazards.

**Developmental effects**: No known significant effects or critical hazards.

**Fertility effects**: No known significant effects or critical hazards.

**Numerical measures of toxicity**

**Acute toxicity estimates**

Not available.

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### Section 12. Ecological information

#### Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coke (petroleum)</td>
<td>Acute EC50 &gt;1000 mg/l</td>
<td>Daphnia</td>
<td>48 hours</td>
</tr>
<tr>
<td></td>
<td>Acute IC50 &gt;1000 mg/l</td>
<td>Algae</td>
<td>96 hours</td>
</tr>
<tr>
<td></td>
<td>Acute LC50 &gt;1000 mg/l</td>
<td>Fish</td>
<td>96 hours</td>
</tr>
</tbody>
</table>

**Conclusion/Summary**: Based on CONCAWE assessment of petroleum coke.

#### Persistence and degradability

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Aquatic half-life</th>
<th>Photolysis</th>
<th>Biodegradability</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coke (petroleum)</td>
<td>-</td>
<td>-</td>
<td>Not readily</td>
</tr>
</tbody>
</table>

#### Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP_{ow}</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coke (petroleum)</td>
<td>&gt;6</td>
<td>-</td>
<td>high</td>
</tr>
</tbody>
</table>

#### Mobility in soil

**Soil/water partition coefficient (K_{oc})**: Not available.

**Other adverse effects**: No known significant effects or critical hazards.
Section 13. Disposal considerations

Disposal methods: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th></th>
<th>DOT Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
</tbody>
</table>

Special precautions for user: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations: United States inventory (TSCA 8b): This material is listed or exempted.

SARA 302/304
Composition/information on ingredients
No products were found.

SARA 304 RQ
Not applicable.

SARA 311/312
Classification: Not applicable.
Composition/information on ingredients
No products were found.

SARA 313
Not applicable.

State regulations
Massachusetts: This material is not listed.
New York: This material is not listed.
New Jersey: This material is not listed.
Pennsylvania: This material is not listed.

International regulations
Chemical Weapon Convention List Schedules I, II & III Chemicals
Not listed.

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Montreal Protocol (Annexes A, B, C, E)
Not listed.

Stockholm Convention on Persistent Organic Pollutants
Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)
Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals
Not listed.

Section 16. Other information

National Fire Protection Association (U.S.A.)

<table>
<thead>
<tr>
<th>Flammability</th>
<th>Health</th>
<th>Instability/Reactivity</th>
<th>Special</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
</tbody>
</table>

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Procedure used to derive the classification

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not classified.</td>
<td></td>
</tr>
</tbody>
</table>

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Key to abbreviations:
- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- UN = United Nations

Indicates information that has changed from previously issued version.

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