

SAFETY DATA SHEET

SMR Gas



Section 1. Identification

Product name : SMR Gas
Product code : Not available.
Synonyms : Steam Methane Reformer Gas, HTS Feed, SMR Effluent, PSA Feed, PSA Purge Gas

Relevant identified uses of the substance or mixture and uses advised against

Product use : Intermediate.
Area of application : Industrial applications.

Manufacturer : HollyFrontier Refining & Marketing LLC
2828 North Harwood
Suite 1300
Dallas, Texas 75201
USA
Customer Service: (888) 286-8836

Emergency telephone number : CHEMTREC® (800) 424-9300
CCN 201319

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : H220 FLAMMABLE GASES - Category 1
H280 GASES UNDER PRESSURE - Compressed gas
H331 ACUTE TOXICITY (inhalation) - Category 3
H360 TOXIC TO REPRODUCTION (Unborn child) - Category 1A
H372 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (cardiovascular system, central nervous system (CNS)) - Category 1

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H220 - Extremely flammable gas.
H280 - Contains gas under pressure; may explode if heated.
H331 - Toxic if inhaled.
H360 - May damage the unborn child.
H372 - Causes damage to organs through prolonged or repeated exposure. (cardiovascular system, central nervous system (CNS))

Precautionary statements

Prevention : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Do not breathe gas. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

Response : Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician. Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so.

Storage : Protect from sunlight. Store in a well-ventilated place.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	Other names	%	CAS number
hydrogen	-	70 - 80	1333-74-0
methane	-	5 - 95	74-82-8
Carbon dioxide	-	15 - 40	124-38-9
carbon monoxide	-	2 - 16	630-08-0

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention. Continue to rinse for at least 15 minutes.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. To avoid the risk of static discharges and gas ignition, soak contaminated clothing thoroughly with water before removing it. Continue to rinse for at least 15 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : As this product is a gas, refer to the inhalation section.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Contact with rapidly expanding gas may cause burns or frostbite.
- Inhalation** : Toxic if inhaled.
- Skin contact** : Contact with rapidly expanding gas may cause burns or frostbite.
- Ingestion** : As this product is a gas, refer to the inhalation section.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : headache; muscle weakness; blurred or double vision; drowsiness/fatigue; dizziness/vertigo; nausea or vomiting; heartbeat irregularity (arrhythmia); mental confusion or disorientation.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

- Specific treatments** : No specific treatment.
- Protection of medical responders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : Do not use water jet.

Specific hazards arising from the chemical : Contains gas under pressure. Extremely flammable gas. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. If involved in fire, shut off flow immediately if it can be done without risk. If this is impossible, withdraw from area and allow fire to burn. Fight fire from protected location or maximum possible distance. Eliminate all ignition sources if safe to do so.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : Accidental releases pose a serious fire or explosion hazard. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe gas. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment.
- Large spill** : Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Contains gas under pressure. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe gas. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not puncture or incinerate container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Eliminate all ignition sources. Keep container tightly closed and sealed until ready for use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
hydrogen methane Carbon dioxide	<p>ACGIH TLV (United States, 3/2017). Oxygen Depletion [Asphyxiant]. None.</p> <p>ACGIH TLV (United States, 3/2017). TWA: 5000 ppm 8 hours. TWA: 9000 mg/m³ 8 hours. STEL: 30000 ppm 15 minutes. STEL: 54000 mg/m³ 15 minutes.</p> <p>NIOSH REL (United States, 10/2016). TWA: 5000 ppm 10 hours. TWA: 9000 mg/m³ 10 hours. STEL: 30000 ppm 15 minutes. STEL: 54000 mg/m³ 15 minutes.</p> <p>OSHA PEL (United States, 6/2016). TWA: 5000 ppm 8 hours. TWA: 9000 mg/m³ 8 hours.</p>
carbon monoxide	<p>ACGIH TLV (United States, 3/2017). TWA: 25 ppm 8 hours. TWA: 29 mg/m³ 8 hours.</p> <p>NIOSH REL (United States, 10/2016). TWA: 35 ppm 10 hours. TWA: 40 mg/m³ 10 hours. CEIL: 200 ppm CEIL: 229 mg/m³</p> <p>OSHA PEL (United States, 6/2016). TWA: 50 ppm 8 hours. TWA: 55 mg/m³ 8 hours.</p>

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties**Appearance**

- Physical state** : Gas.
- Color** : Colorless.
- Odor** : Faint odor.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point** : Not available.
- Boiling point** : Not available.
- Flash point** : Not available.
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Specific gravity** : 0.0012 to 0.008
- Density** : Not available.
- Solubility** : Very slightly soluble in the following materials: cold water and hot water.
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : >538°C (>1000°F)
- Decomposition temperature** : Not available.
- Viscosity** : Kinematic (40°C (104°F)): 0.00015 to 0.0003 cm²/s (0.015 to 0.03 cSt)
- Flow time (ISO 2431)** : Not available.

Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
Under normal conditions of storage and use, hazardous polymerization will not occur.
- Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
- Incompatible materials** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
carbon monoxide	LC50 Inhalation Gas.	Rat	1900 mg/m ³	4 hours
	LC50 Inhalation Gas.	Rat	1807 ppm	4 hours

Irritation/Corrosion

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
carbon monoxide	Category 1	Not determined	central nervous system (CNS) cardiovascular system
		Inhalation	

Aspiration hazard

Not available.

- Information on the likely routes of exposure** : Routes of entry anticipated: Dermal, Inhalation.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

General : Causes damage to organs through prolonged or repeated exposure.

- Carcinogenicity** : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : May damage the unborn child.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (gases)	1807 ppm

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Mobility in soil




- Soil/water partition coefficient (K_{oc})** : Not available.

- Other adverse effects** : No known significant effects or critical hazards.

Section 13. Disposal considerations

- Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Empty pressure vessels should be returned to the supplier. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN1954	UN1954	UN1954
UN proper shipping name	Compressed gas, flammable, n. o.s. (hydrogen, methane)	COMPRESSED GAS, FLAMMABLE, N.O.S. (hydrogen, methane)	Compressed gas, flammable, n. o.s. (hydrogen, methane)
Transport hazard class(es)	2.1 	2.1 	2.1 

Packing group	-	-	-
Environmental hazards	No.	No.	No.

Additional information

- DOT Classification** : **Limited quantity** Yes.
Packaging instruction Exceptions: 306. Non-bulk: 302, 305. Bulk: 314, 315.
Quantity limitation Passenger aircraft/rail: Forbidden. Cargo aircraft: 150 kg.
- IMDG** : **Emergency schedules** F-D, S-U
Special provisions 274
- IATA** : **Quantity limitation** Passenger and Cargo Aircraft: Forbidden. Packaging instructions: Forbidden. Cargo Aircraft Only: 150 kg. Packaging instructions: 200. Limited Quantities - Passenger Aircraft: Forbidden. Packaging instructions: Forbidden.
Special provisions A1

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b):** All components are listed or exempted.
Clean Air Act (CAA) 112 regulated flammable substances: hydrogen; methane

SARA 302/304**Composition/information on ingredients**

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : FLAMMABLE GASES - Category 1
 GASES UNDER PRESSURE - Compressed gas
 ACUTE TOXICITY (inhalation) - Category 3
 TOXIC TO REPRODUCTION (Unborn child) - Category 1A
 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (cardiovascular system, central nervous system (CNS)) - Category 1

Composition/information on ingredients

Name	%	Classification
hydrogen	70 - 80	FLAMMABLE GASES - Category 1 GASES UNDER PRESSURE - Compressed gas SIMPLE ASPHYXIANTS
carbon monoxide	2 - 16	FLAMMABLE GASES - Category 1 GASES UNDER PRESSURE - Compressed gas ACUTE TOXICITY (inhalation) - Category 3 TOXIC TO REPRODUCTION (Unborn child) - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (central nervous system (CNS)) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (cardiovascular system) (inhalation) - Category 1

SARA 313

Not applicable.

State regulations

- Massachusetts** : The following components are listed: HYDROGEN; METHANE; MARSH GAS; CARBON DIOXIDE; CARBON MONOXIDE
- New York** : None of the components are listed.
- New Jersey** : The following components are listed: HYDROGEN; METHANE; CARBON DIOXIDE; CARBONIC ACID GAS; CARBON MONOXIDE
- Pennsylvania** : The following components are listed: HYDROGEN; METHANE; CARBON DIOXIDE; CARBON MONOXIDE

California Prop. 65

⚠ WARNING: This product can expose you to Carbon monoxide, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Carbon monoxide	-	-

International regulations**Chemical Weapon Convention List Schedules I, II & III Chemicals**

Not listed.

Montreal Protocol (Annexes A, B, C, E)

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information**National Fire Protection Association (U.S.A.)**

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification	Justification
Flam. Gas 1, H220	On basis of test data
Press. Gas (Comp.), H280	On basis of test data
Acute Tox. 3, H331	Calculation method
Repr. 1A, H360 (Unborn child)	Calculation method
STOT RE 1, H372 (cardiovascular system, central nervous system (CNS))	Calculation method

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Version : 2

Key to abbreviations

: ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 UN = United Nations

📌 Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named manufacturer, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.